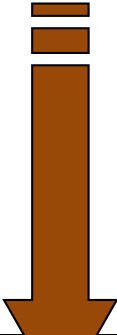




LEAN MANAGEMENT PROGRAM

Product or Service: _____

SIPOC Diagram

Suppliers (Basic supplier for the input of the Process)	Inputs (KPIV's - functional requirement for the Process)	Proces (Basic Proces steps products or service)	Outputs (KPOV's - Reason why this Proces exist)	Customers (Receiver of goods or services)
1 2 3 4	1 2 3 4		1 2 3 4	1 2 3 4

